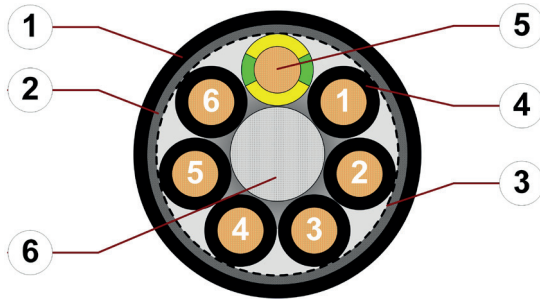


Data sheet

chainflex® CF891



Control cable (Class 3.1.3.1) • For flexing applications • iguPUR outer jacket • Oil-resistant
• Shielded • Flame-retardant



Example image
For detailed overview please see design table

1. Outer jacket: Pressure extruded iguPUR mixture
2. Overall shield: Braiding made of tinned copper wires
3. Banding: Plastic foil
4. Core insulation: Mechanically high-quality TPE mixture
5. Conductor: Stranded conductor consisting of bare copper wires
6. Filling: Plastic yarns



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calculator based
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cycles per year



Cable structure

	Conductor	Conductor consisting of bare copper wires (according to DIN EN 60228).
	Core insulation	Mechanically high-quality TPE mixture.
	Core structure	Cores wound with an optimised pitch length.
	Core identification	Black cores with white numbers, one green-yellow core.
	Overall shield	Braiding made of tinned copper wires. Coverage approx. 60% optical
	Outer jacket	Low-adhesion iguPUR mixture, adapted to suit the requirements in e-chains®. Colour: Jet black (similar to RAL 9005) Printing: white

„00000 m*** igus chainflex M CF891.---① ---② 300/500V E310776

cRUus AWM Style 20940 VW-1 AWM I/II A/B 80°C 600V FT1 EAC CE UKCA

RoHS-II conform www.igus.de +++ chainflex cable works +++

* **Length printing:** Not calibrated. Only intended as an orientation aid.

① / ② Cable identification according to Part No. (see technical table).

Example: ... chainflex CF891.10.04 (4G1.0)C 300 V/500 V ...

Example image

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Dynamic information

	Bend radius	e-chain® linear flexible fixed	minimum 12.5 x d minimum 10 x d minimum 7 x d
	Temperature	e-chain® linear flexible fixed	-20°C up to +80°C -40°C up to +80°C (following DIN EN 60811-504) -50°C up to +80°C (following DIN EN 50305)
	v max.	unsupported	3m/s
	a max.		20m/s ²
	Travel distance		Unsupported travels up to 10m, Class 1

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-20/-10	15	16	17
-10/+70	12.5	13.5	14.5
+70/+80	15	16	17

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

	Nominal voltage	300/500V 600V (following UL)
	Testing voltage	2000V (following DIN EN 50395)



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Properties and approvals

	UV resistance	Medium
	Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
	Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	PTFE-free	The design of these products does not contain PTFE
	UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
	UL/CSA AWM	Details see table UL/CSA AWM
	NFPA	Following NFPA 79-2018, chapter 12.9
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	CE	Following 2014/35/EU

Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	Number of cores	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.5	2-25	11323	20940	600	80
0.75	2-25	11323	20940	600	80
1	2-25	11323	20940	600	80
1.5	2-25	11323	20940	600	80
2.5	4-25	11323	20940	600	80



Example image

Data sheet

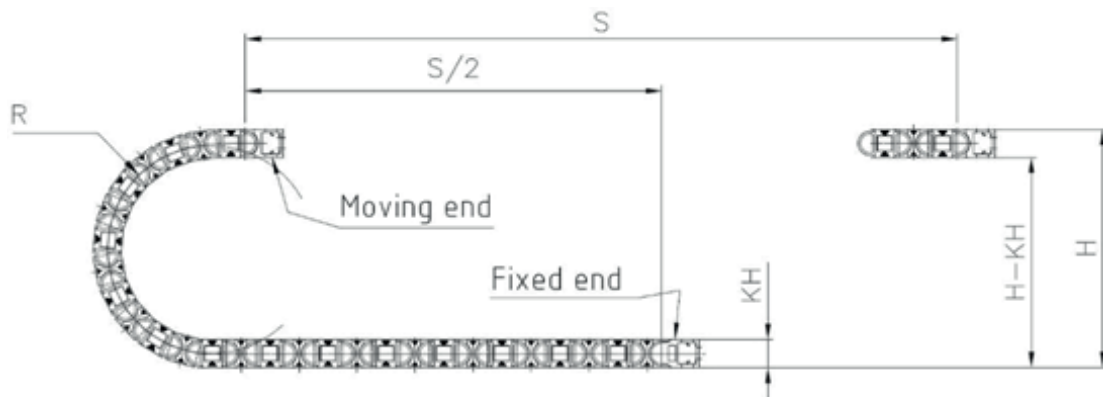
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Control cable (Class 3.1.3.1) • For flexing applications • iguPUR outer jacket • Oil-resistant
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Typical lab test setup for this cable series

Test bend radius R	approx. 75 - 225 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s ²



Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- With influence of oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct sun radiation
- Machining units/machine tools, low temperature applications



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Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF891.05.02	(2x0.5)C	6.0	18	37
CF891.05.03	(3G0.5)C	6.0	28	45
CF891.05.05	(5G0.5)C	7.0	41	62
CF891.05.12	(12G0.5)C	9.0	91	122
CF891.05.18	(18G0.5)C	11.0	136	174
CF891.05.25	(25G0.5)C	13.0	210	234
CF891.07.02	(2x0.75)C	6.5	30	48
CF891.07.03	(3G0.75)C	7.0	37	63
CF891.07.04	(4G0.75)C	7.5	46	68
CF891.07.05	(5G0.75)C	8.0	61	85
CF891.07.07	(7G0.75)C	9.0	83	109
CF891.07.12	(12G0.75)C	10.5	124	166
CF891.07.18	(18G0.75)C	12.0	183	232
CF891.07.25	(25G0.75)C	14.5	222	299
CF891.10.02	(2x1.0)C	6.5	30	50
CF891.10.03	(3G1.0)C	7.0	46	71
CF891.10.04	(4G1.0)C	7.5	63	98
CF891.10.05	(5G1.0)C	8.0	76	105
CF891.10.07	(7G1.0)C	9.5	100	126
CF891.10.12	(12G1.0)C	11.5	167	224
CF891.10.18 ¹⁾	(18G1.0)C	13.0	213	276
CF891.10.25	(25G1.0)C	16.0	291	382
CF891.15.02	(2x1.5)C	7.5	60	69
CF891.15.03	(3G1.5)C	7.5	63	85
CF891.15.04	(4G1.5)C	8.5	90	108
CF891.15.05	(5G1.5)C	9.0	94	129
CF891.15.07	(7G1.5)C	11.0	153	177
CF891.15.12	(12G1.5)C	13.0	212	276
CF891.15.25 ¹⁾	(25G1.5)C	18.5	425	560
CF891.25.04	(4G2.5)C	10.0	141	157
CF891.25.05	(5G2.5)C	11.0	149	192
CF891.25.07	(7G2.5)C	13.0	204	255

¹⁾ Phase-out model

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Data sheet

chainflex® CF891



Control cable (Class 3.1.3.1) ● For flexing applications ● iguPUR outer jacket ● Oil-resistant
● Shielded ● Flame-retardant



Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.5	39	10
0.75	26	14
1	19.5	17
1.5	13.3	21
2.5	8	30

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



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Design table

Part No.	Number of cores	Core design	Part No.	Number of cores	Core design
CF891.XX.02	2		CF891.XX.07	7	
CF891.XX.03	3		CF891.XX.12	12	
CF891.XX.04	4		CF891.XX.18	18	
CF891.XX.05	5		CF891.XX.25	25	



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Example image