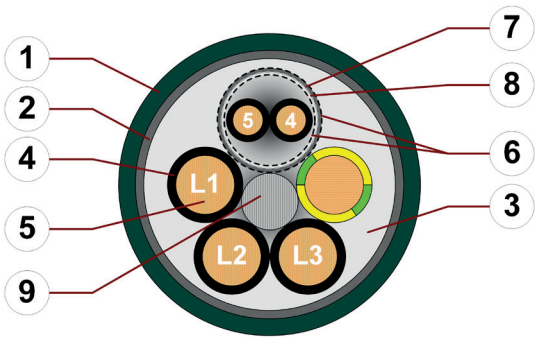
Data sheet
chainflex® CF21.UL

Servo cable (Class 5.5.2.1) ● For heavy duty applications ● PVC outer jacket ● Shielded ● Oil-resistant ● Flame-retardant

Example image



Example image
For detailed overview please see design table

1. Outer jacket: Pressure extruded, oil-resistant PVC mixture
2. Overall shield: Extremely bending-resistant braiding made of tinned copper wires.
3. Inner jacket: Pressure extruded, gusset-filling PVC mixture
4. Core insulation: Mechanically high-quality, especially low-capacitance XLPE mixture
5. Conductor: Especially bending-resistant version consisting of bare copper wires
6. Element banding: Plastic foil
7. Element shield: Extremely bending-resistant wrapping made of tinned copper wires
8. Shield foil: Aluminium-coated plastic foil
9. Strain relief: Tensile stress-resistant centre element

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality, especially low-capacitance XLPE mixture.
Core structure	Power cores with control pair elements wound with elements for high tensile stresses.
Core identification	**Power cores:** Black cores with white numbers, one green-yellow core. 1. Core: U / L1 / C / L+ 2. Core: V / L2 3. Core: W / L3 / D / L- **1 Control pair:** Black cores with white numbers. 1. Control core: 4 2. Control core: 5 **2 Control pairs:** Black cores with white numbers. 1. Control core: 5 2. Control core: 6 3. Control core: 7 4. Control core: 8
Element shield	Extremely bending-resistant wrapping made of tinned copper wires.
Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). **Colour:** Moss green (similar to RAL 6005) **Printing:** white
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

„00000 m“* igus chainflex CF21.-.-.-.-.UL① ---② 600/1000V E310776

cЯUus AWM Style 20886 VW-1 AWM I/II A/B 90°C 1000V FT1

CE RoHS-II conform www.igus.de +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
Example: chainflex **CF21.15.15.02.01.UL (4G1.5+(2x1.5)C)C 600/1000V**

12/2025

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Dynamic information

Bend radius	**e-chain® linear**	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5°C up to +70°C
	flexible	-5°C up to +70°C (following DIN EN 60811-504)
	fixed	-15°C up to +70°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	5m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 100 m for gliding applications, Class 5

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7,5 million	10 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
+5/+15	10	11	12
+15/+60	7.5	8.5	9.5
+60/+70	10	11	12

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	600/1000 V (following DIN VDE 0298-3) 1000V (following UL)
Testing voltage	4000V (following DIN EN 50395)

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Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
PTFE-free	The design of these products does not contain PTFE
UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	See table UL/CSA AWM for details
NFPA	Following NFPA 79-2018, chapter 12.9
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU

Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.34	30052	20886	1000	90
0.5	30052	20886	1000	90
0.75	30052	20886	1000	90
1	30052	20886	1000	90
1.5	30052	20886	1000	90
2.5	30052	20886	1000	90
4	30052	20886	1000	90
6	30052	20886	1000	90
10	30052	20886	1000	90
16	30052	20886	1000	90

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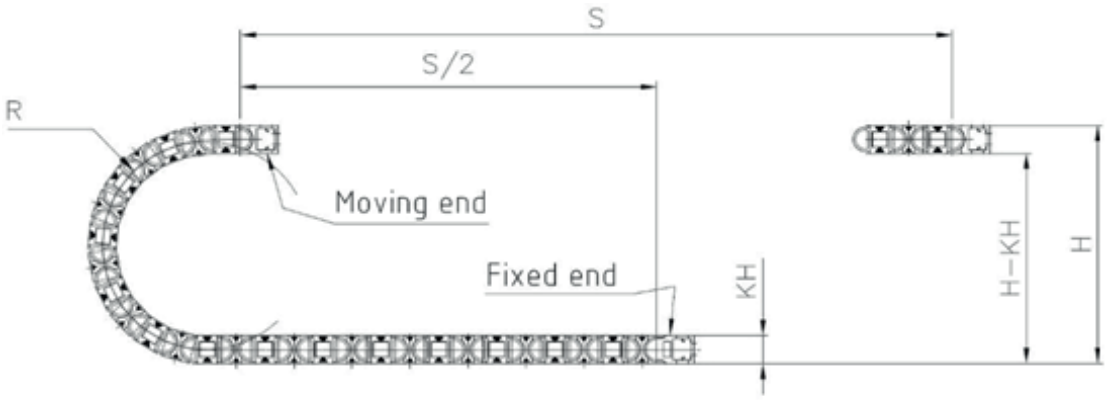
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 75 - 250 mm
Test travel S/S_2	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s^2



Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5°C
- Storage and retrieval units, machining units/packaging machines, quick handling, indoor cranes

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
1 Control pair shielded				
CF21.07.05.02.01.UL	(4G0.75+(2x0.5)C)C	11.0	76	159
CF21.15.15.02.01.UL	(4G1.5+(2x1.5)C)C	13.0	145	256
CF21.25.15.02.01.UL	(4G2.5+(2x1.5)C)C	14.5	199	330
CF21.40.15.02.01.UL	(4G4.0+(2x1.5)C)C	16.0	256	406
CF21.60.15.02.01.UL	(4G6.0+(2x1.5)C)C	18.0	343	546
CF21.100.15.02.01.UL	(4G10+(2x1.5)C)C	21.5	536	828
2 Control pairs shielded				
CF21.07.03.02.02.UL	(4G0.75+2x(2x0.34)C)C	12.5	103	208
CF21.10.07.02.02.UL	(4G1.0+2x(2x0.75)C)C	13.5	148	269
CF21.15.07.02.02.UL	(4G1.5+2x(2x0.75)C)C	14.5	167	309
CF21.25.15.02.02.UL	(4G2.5+2x(2x1.5)C)C	17.0	254	434
CF21.40.15.02.02.UL	(4G4.0+2x(2x1.5)C)C	18.0	308	515
CF21.60.15.02.02.UL	(4G6.0+2x(2x1.5)C)C	21.0	412	695
CF21.100.15.02.02.UL	(4G10+2x(2x1.5)C)C	23.0	592	925
CF21.160.15.02.02.UL	(4G16+2x(2x1.5)C)C	26.5	878	1287

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.34	57	7
0.5	39	10
0.75	26	13
1	19.5	15
1.5	13.3	19
2.5	8	27
4	4.95	37
6	3.3	48
10	1.91	69
16	1.21	92

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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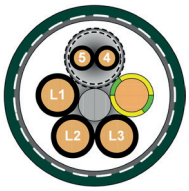
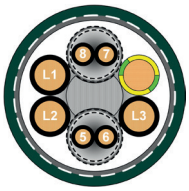
Example image

Design table

Part No.	Number of cores	Core design
CF21.XX.XX.02.01.UL	4+1x2	
CF21.XX.XX.02.02.UL	4+2x2	

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP DESIGN AWARD 2016

PTFE FREE

c UL us LISTED

c UL us

nec NFPA

NFPA

CLP A

DNV

REACH

RoHS

clean-room

dry cleanroom

DESINA

CE

Head of Business Unit chainflex cables RR igus checked

Head of R+D chainflex® cables MG igus checked